Standard and optional equipment

Standard equipment

General

Four-point wheel configuration (N 20) Five-point wheel configuration (N 20 HP/N 24 HP) Fork configuration 520 x 2350 mm long (N 20/N 20 HP) Fork configuration 520 x 1150 mm long (N 24 HP) Linde twin-grip steering incorporating lift, lower and traction **Electronics** functions Self-centring electric steering Digital instrument display 3.0 kW AC maintenance-free drive motor 1.5 kW AC maintenance-free lift motor Linde digital control system Cushion rubber drive wheel Polyurethane castor and tandem load wheels Battery on rollers in truck Suitable for operation down to -10°C Standard colour scheme vermilion and charcoal grey

Batteries and chargers 24 V, 270 Ah to 620 Ah Wide selection of chargers available to suit application

Linde Digital Control system (LDC) incorporating CAN bus technology

Safety

Emergency circuit isolator Three independent braking systems Electric horn Electrical and hydraulic overload protection Hand and foot protection Cushioned non-slip platform material Resilient front bumper All pivoting wheels remain within chassis profile Battery retaining device Traction interlocks



Introduction

The Linde matrix range of low level order pickers sets new industry standards for performance combined with outstanding comfort and safety for highly efficient and productive first level order picking in intensive applications. The unique design places the operator at the front with the battery behind to minimise the number of movements the operator has to make during an intensive picking cycle, enabling optimum productivity without fatique.

Performance

The Linde drive system employing advanced control technology translates the powerful output of the maintenance-free AC traction and pump motors into seamless productivity. A comprehensive selection of DIN batteries ensures that each truck Is precisely matched to the demands of individual order picking applications.

Operator comfort

A perfect interface between operator and truck is assured with the Linde matrix concept. The new N series incorporates the unique Linde twin-grip steering and control system for effortless travelling and manoeuvring. All truck functions are actuated by tactile, thumb operated dual controls ergonomically grouped on the protected steering control head for ease of use with either hand. The low



120 mm height of the cushioned platform enables effortless entry and exit while a profiled scoop seat provides a superbly comfortable semi-seated driving posture.

Durability and safety

The Linde matrix order picking range is constructed for consistent reliability in demanding applications. Its compact, robot-welded chassis ensures maximum structural integrity and durability. The rugged construction and components provide a low centre of gravity for excellent stability in all situations.

Maximum uptime and economy

Efficiency at work, efficiency in servicing. With uptime ratios of up to 1000 hours between services and a computerised diagnostic system, maintenance intervals are minimal and operating costs are reduced. All the truck's performance parameters can easily be configured to match the order picking routines of the customers application.

Options

Second level picking with step up access Width over forks 520 and 560 mm Fork length 1150, 1450, 2150 and 2350 mm Inching control On-board mounting for computer or clipboard Polyurethane drive wheel Non marking rubber drive wheel Single mounted load wheels

Accessories pole Greasable load wheels Single or twin roller stand for battery changing Cold store protection to – 35° C Load backrest 1200 mm Adjustable height twin-grip control Alternative colour schemes

Other options available on request



Electric Low Level Order Pickers Capacity 2000 kg & 2400 kg N 20, N 20 HP, N 24 HP SERIES 132

Features

Operating and stability systems

- \rightarrow Four-point wheel configuration for assured stability (N 20)
- \rightarrow Five-point wheel configuration with electronically controlled, hydraulically suspended castor wheels which automatically select the optimum ratio between stability and traction for constant ground
- contact (N 20 HP/N 24 HP) → Automatic, regenerative electric braking when traction butterfly released to neutral
- \rightarrow Controlled electric braking when opposite direction of travel is selected
- \rightarrow Self-centring steering

Optimum energy solutions

- \rightarrow Wide choice of battery capacities from 270 Ah to 620 Ah and chargers to match the application requirements
- \rightarrow Vertical or side, battery changing options

Comfortable, intuitive workstation

 \rightarrow The comfortable driving posture

 \rightarrow Wide, easy access and exit from

 \rightarrow Generous storage compartments

 \rightarrow A padded scoop seat provides

→ Excellent all-round visibility

 \rightarrow A cushioned platform isolates the operator from surface vibrations

 \rightarrow Digital instrument display

additional comfort

working

either side

ensures effortless and stress-free

 \rightarrow Ergonomic and intuitive control layout



Linde e twin-grip steering control

- \rightarrow The superbly functional twin-grip controller provides the perfect interface between truck and operator
- \rightarrow The operator's arms always remain safely within the profiles of the truck when travelling or manoeuvring
- \rightarrow The twin-grip design minimises the operator's arm movements when turning
- \rightarrow Ensures safe, rapid order picking, internal load transfer and marshalling activities



Safe, impressive performance

- \rightarrow Powerful 3 kW high-torque AC maintenance-free drive motor
- \rightarrow 13% gradient performance fully laden \rightarrow Maximum 10/12 km/h, laden/
- unladen (N 20) → Maximum 12/12 km/h laden unladen
- (N 20 HP/N 24 HP) \rightarrow No roll back on hill starts
- \rightarrow Automatic electric braking when





Designed to optimise the

The unique design concept of the

based on a thorough study of the

physical demands placed on the

operator, in order to achieve

→ Maintenance-free AC traction motor

 \rightarrow Adjustable performance parameters

 \rightarrow Up to 1000 hours uptime between

 \rightarrow Integrated CAN bus diagnostic system

rates without fatigue

Maximum uptime

 \rightarrow Easy service access

services

Linde low level order picking range is

order picking process to minimise the

consistently faster and safer picking

picking cycle

Effortless manoeuvrability

- \rightarrow Progressive electric power steering with positive feedback
- \rightarrow Self-centring steering for faster picking cycles
- \rightarrow Automatic speed reduction when cornerina



Linde Material Handling





Technical data

	1.1	Manufacturer		LINDE	LINDE
	1.2	Model designation	=	N20 (2350 long forks)	N 24 (1150 long forks)
2	1.3	Power unit: battery, diesel, petrol, LPgas, mains power		Battery	Battery
	1.4	Operation: manual pedestrian, stand-on, seated, order picker		Order picker	Order picker
	1.5	Load capacity	Q (kg)	2000	2400
	1.6	Load centre	c (mm)	1200	600
	1.8	Axle centre to fork face, forks raised/lowered	x (mm)	1702/1763	902/963
	1.9	Wheelbase, forks raised/lowered	y (mm)	2264/2325 1)	1464/15251)
2	2.1	Service weight	kg	1160	1115
weights	2.2	Axle load with load, front (drive)/rear (load)	kg	-	1314/1801
≥	2.3	Axle load without load, front (drive)/rear (load)	kg	-	900/215
	3.1	Tyres front (drive)/rear (load) C = cushion rubber, P = polyurethane		C + P/P; P + P/P	C + P/P; P + P/P
	3.2	Tyre size, front (drive)	mm	Ø 254 x 102	Ø 254 x 102
<u>_</u>	3.3	Tyre size, rear (load)		2 x Ø 85 x 105	2 x Ø 85 x 105
witeels	3.4	Auxiliary wheels (dimensions)	mm	Ø 125 x 60	Ø 125 x 60
≥	3.5	Wheels, number, front (drive)/rear (load) (x = driven)		1x + 1/4 ; 1x + 2/4 ²⁾	$1x + 2/4^{3}$
	3.6	Track width, front (drive)	b10 (mm)	544	544
	3.7	Track width, rear (load)	b11 (mm)	-	_
	4.4	Lift	h3 (mm)	120	120
	4.8	Height of seat	h7 (mm)	900/1000	900/1000
	4.9	Control handle height, travel position minimum/maximum	h14 (mm)	1140/1190	1140/1190
- [4.15	Fork height, lowered	h13 (mm)	85	85
	4.19	Overall length	l1 (mm)	3747 1)	2547 1)
S I	4.20	Length to fork face	l2 (mm)	1397 1)	1397 ¹⁾
DIMENSIONS	4.21	Overall width	b1 (mm)	790	790
	4.22	Fork dimensions	s/e/l (mm)	60 x 166 x 2350	60 x 166 x 1150
	4.25	Fork spread	b5 (mm)	520	520
	4.32	Ground clearance, centre of wheelbase, forks raised/lowered	m2 (mm)	150/30	150/30
	4.33	Aisle width, pallet 1000 x 1200 across forks	Ast (mm)	-	2797 1)
	4.34	Aisle width, pallet 800 x 1200 along forks	Ast (mm)	3897 1)	2797 1)
	4.35	Turning radius, forks raised	Wa (mm)	3090/3158 ¹⁾	2290/2358 1)
	5.1	Travel speed, with/without load (4-point version; 5-point version)		10/12; 12/12	12/12 3)
S	5.2	Lifting speed, with/without load	m/s	0.031/0.039	0.031/0.039
Performances	5.3	Lowering speed, with/without load		0.076/0.073	0.076/0.073
Tor	5.8	Maximum climbing ability, with/without load, 5 minute rating	0/0	-	-
۹ ۲	5.9	Acceleration time, with/without load (forward/reverse)		1.44/1.04 ; 1.51/1.21 2)	-
	5.10	Service brake		Electro-magnetic/electric	Electro-magnetic/electric
	6.1	Driving motor, 60 minute rating	kw	3.0	3.0
	6.2	Lift motor 15 % rating	kW	1.5	1.5
Urive	6.3	Battery to DIN		43535B	43535B
	6.4	Battery voltage/rated capacity (5 h)	V/Ah	24/620	24/620
	6.5	Battery weight (±5%)	kg	485	485
Je l	8.1	Type of drive control		LAC controller	LAC controller
Other	8.4	Noise level at operator's ear	db (A)	_	_

Figures for standard truck version may vary with alternative specifications 1) Dimensions may vary with alternative batteries 2) Data for 4-point version; 5-point version 3) N24 is only available in 5-point version 4) Optional single load wheels (Ø 85 x 105 mm) are available

Ø 85 30/49

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	N 20 Forward unloaded loaded		Reverse unloaded loaded		N 24	Forward unloaded loaded		Reverse unloaded loaded		
4-point version		12	10	10	10		-	-	-	-
5-point version		12	12	10	10		12	12	10	10



AST = Wa - x + l6 + a a: security distance = 200 mm